

Where the Perfect Wood Finish Begins!

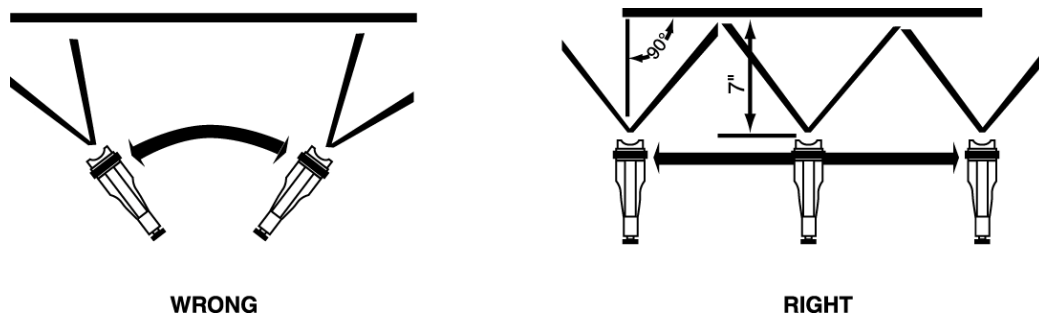


Spray Technique Made Smooth and Easy

Getting the best result from your HVLP system takes practice and a little inside knowledge. You can achieve the perfect finish, we'll tell you how. Let's say you are spraying a horizontal surface starting at the edge furthest from you. To set the width of your fan, use both the material flow screw and your distance from the surface you are spraying. Move the sprayer at a steady speed and distance from the surface of your project until you get to the edge. Over shoot the edge by an inch or two. Release the trigger. Move the gun downward. Spray in the other direction recoating $\frac{1}{3}$ to $\frac{1}{2}$ of the previous pass. Keep repeating this pattern until the project is coated.

- Always stop at the end of the pass, an few inches past the piece of wood.
- Release the trigger.
- Go back the other way recoating $\frac{1}{2}$ to $\frac{1}{3}$ of the previous pass.
- Keep a steady speed and distance. (very important)

Do the same thing when you are spraying vertically. Following this spray pattern will keep an even amount of coating on the project and give you a smooth finish.



If using an Apollo Spray Gun, follow the guide below for the desired spray pattern:

